

SYNTHESIS OF 6''-CHLORO-6''-  
DEOXYAMIKACIN AND  
SOME ITS ANALOGS

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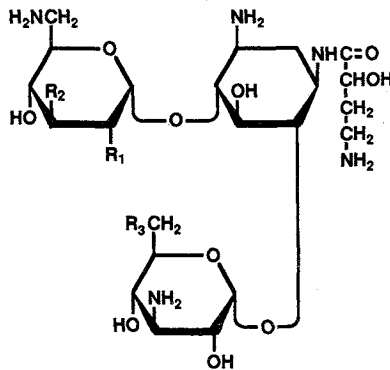
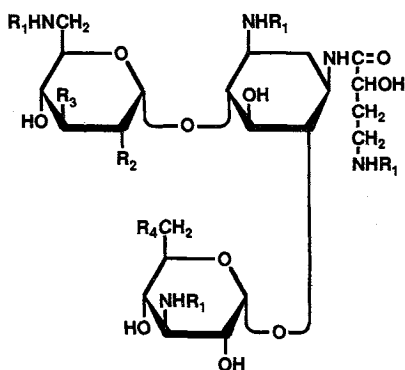
Amikacin<sup>1)</sup> (**1**) is a typical semi-synthetic aminoglycoside antibiotic widely used clinically. To examine the antibacterial activity with change of the substituent at C-6'' of this antibiotic, we have undertaken to introduce a halogen atom at this position. As reported, 6''-chloro-6''-deoxykanamycin<sup>2)</sup> is more active compared to kanamycin while 6''-deoxy-6''-fluoroamikacin<sup>3)</sup> has decreased activity compared to amikacin. This result prompted us to prepare 6''-chloro-6''-deoxyamikacin (**6**) and its analogs.

Tetrakis(*N*-*tert*-butoxycarbonyl)amikacin<sup>4)</sup> (**2**) was directly chlorinated with carbon tetrachloride—triphenylphosphine<sup>5)</sup> to give the 6''-chloro-6''-deoxy derivative (**3**) in a moderate yield, meaning that the primary hydroxyl group of **1** at C-6'' is fairly selectively replaced by a chlorine atom in the presence

of seven secondary hydroxyl groups. Removal of the *N*-protecting group of **3** gave 6''-chloro-6''-deoxyamikacin (**4**). By a similar route, 6''-deoxy-6''-iodoamikacin (**6**) was prepared from **2** via the 6''-deoxy-6''-iodo derivative (**5**). The compound **6** was found to be unstable and gradually degraded on storage. In a similar manner, 6''-chloro-3',6''-dideoxyamikacin (**10**) was prepared from 3'-deoxyamikacin<sup>6)</sup> (**7**) by *N*-*tert*-butoxycarbonylation (to give **8**) followed by deoxychlorination (to give **9**) and deprotection. 6''-Chloro-2',3',6''-trideoxyamikacin (**14**) was also prepared from 2',3'-dideoxyamikacin<sup>7)</sup> (**11**). *N*-Benzoyloxycarbonylation of **11** gave **12**, which was then deoxychlorinated as before to give the 6''-chloro-6''-deoxy derivative (**13**). Catalytic hydrogenolysis of the *N*-protecting groups gave **14** without cleavage of the 6''-chloro atom.

Structures of these semi-synthetic products, **4**, **6**, **10**, and **14** were confirmed by their <sup>13</sup>C NMR spectra, in which, C-6'' of **4**, **10**, and **14** resonated at ~44.6 ppm (see Table 1), and that of **6** at 8.1 ppm, indicating that the halogen atoms were introduced at C-6''.

Antibacterial spectra of these products were shown in Table 2. 6''-Chloro-3',6''-dideoxyamikacin was most effective, and it could be roughly concluded that introduction of a chlorine at C-6'' of amikacin (**1**) or its analogs enhances the antibacterial activity against all bacteria, except *Pseudomonas aeruginosa*.



	R <sub>1</sub>	R <sub>2</sub>	R <sub>3</sub>	R <sub>4</sub>
<b>2</b>	Boc	OH	OH	OH
<b>3</b>	Boc	OH	OH	Cl
<b>5</b>	Boc	OH	OH	I
<b>8</b>	Boc	OH	H	OH
<b>9</b>	Boc	OH	H	Cl
<b>12</b>	Z	H	H	OH
<b>13</b>	Z	H	H	Cl

	R <sub>1</sub>	R <sub>2</sub>	R <sub>3</sub>
<b>1</b>	OH	OH	OH
<b>4</b>	OH	OH	Cl
<b>6</b>	OH	OH	I
<b>7</b>	OH	H	OH
<b>10</b>	OH	H	Cl
<b>11</b>	H	H	OH
<b>14</b>	H	H	Cl

Boc: COOCMe<sub>3</sub>, Z: COOCH<sub>2</sub>C<sub>6</sub>H<sub>5</sub>.

Table 1.  $^{13}\text{C}$  NMR spectra of amikacin (1), 4, 3'-deoxyamikacin (7), 10, 2',3'-dideoxyamikacin (11), and 14 in  $\text{D}_2\text{O}$  at pD 5.0<sup>a</sup>.

Carbon	1 <sup>b</sup>	4	7 <sup>b</sup>	10	11 <sup>b</sup>	14
1	49.6	49.6	49.6	49.7	49.9 <sup>c</sup>	49.9 <sup>d</sup>
2	31.0	30.9	30.9	31.0	31.0	31.1
3	48.7	48.7	49.0	48.9	49.7 <sup>c</sup>	49.8 <sup>d</sup>
4	80.1	80.1	79.4	80.3	79.2	79.8
5	73.3	73.3	74.0	73.8	75.4	75.0
6	81.1	81.1	80.9	81.0	80.6	80.8
1'	96.4	96.5	95.6	95.8	98.0	98.4
2'	72.8	73.1	70.3	70.3	28.2	28.2
3'	71.6	71.6	34.6	34.7	25.8	25.8
4'	71.6	71.6	66.3	66.2	72.4	72.4
5'	69.5	69.5	66.8	66.8	66.9	66.8 <sup>c</sup>
6'	41.2	41.2	41.2	41.1	41.0	40.9
1''	98.8	98.9	98.8	99.0	98.9	99.1
2''	68.9	68.8	68.8	68.8	68.8	68.8
3''	56.1	55.9	56.1	55.9	56.1	55.9
4''	66.4	67.0	66.5	67.0	66.3	66.7 <sup>c</sup>
5''	72.7	71.4	72.7	71.4	72.7	71.3
6''	60.6	44.6	60.5	44.6	60.3	44.5
1'''	176.3	176.3	176.3	176.3	176.3	176.3
2'''	70.4	70.4	70.4	70.4	70.4	70.4
3'''	31.6	31.6	31.6	31.6	31.6	31.6
4'''	37.8	37.8	37.8	37.8	37.7	37.8

<sup>a</sup> Adjusted by DCI. In ppm downfield from  $\text{Me}_4\text{Si}$ .

<sup>b</sup> Shift-values were confirmed by the  $^1\text{H}$ - $^{13}\text{C}$  shift-correlated 2D spectrum.

<sup>c-e</sup> Could be reversed, respectively.

Table 2. Antibacterial activity (MIC,  $\mu\text{g}/\text{ml}$ ) of compounds synthesized and amikacin (1).

Test organisms <sup>a</sup>	1	4	6	10	14
<i>Staphylococcus aureus</i> FDA 209P	1.56	0.78	1.56	0.39	0.78
<i>S. aureus</i> Smith	0.78	0.78	0.78	<0.2	0.39
<i>S. aureus</i> Ap01	3.12	3.12	3.12	0.78	1.56
<i>Bacillus subtilis</i> PCI 219	1.56	0.78	1.56	0.2	0.78
<i>Escherichia coli</i> K-12	0.78	<0.2	0.39	0.39	0.39
<i>E. coli</i> K-12 ML 1629	1.56	0.78	1.56	1.56	1.56
<i>E. coli</i> K-12 LA 290 R 55	1.56	0.78	1.56	0.78	1.56
<i>E. coli</i> W 677	0.78	0.39	0.78	0.78	0.78
<i>E. coli</i> JR 66/W 677	3.12	1.56	6.25	1.56	3.12
<i>E. coli</i> JR 225	0.78	0.39	0.78	0.39	0.78
<i>Mycobacterium smegmatis</i> ATCC 607 <sup>b</sup>	0.78	0.78	0.78	0.78	0.78
<i>Klebsiella pneumoniae</i> PCI 602	1.56	0.78	1.56	1.56	0.78
<i>K. pneumoniae</i> 22 No. 3038	3.12	1.56	3.12	1.56	1.56
<i>Proteus vulgaris</i> OX 19	1.56	1.56	1.56	1.56	1.56
<i>Providencia rettgeri</i> GN 311	0.78	0.78	1.56	1.56	0.78
<i>Serratia marcescens</i>	6.25	3.12	12.5	25	6.25
<i>Providencia</i> sp. Pv 16	0.78	0.78	3.12	1.56	0.78
<i>Pseudomonas aeruginosa</i> A3	1.56	1.56	0.78	6.25	12.5
<i>P. aeruginosa</i> TI 13	3.12	3.12	12.5	12.5	25
<i>P. aeruginosa</i> GN 315	25	50	>100	25	50

<sup>a</sup> Agar dilution streak method (Mueller-Hinton agar, 17 hours, 37°C).

<sup>b</sup> 48 hours.

### Experimental

Optical rotations were measured with a Perkin-Elmer 241 polarimeter. TLC was carried out on Wakogel B-5 silica gel, and column chromatography, on Wakogel C-200 unless otherwise stated.  $^1\text{H}$  and  $^{13}\text{C}$  NMR spectra were recorded at 250 and 62.9 MHz with a Bruker WM 250 spectrometer, and chemical shifts are recorded downfield from internal  $\text{Me}_4\text{Si}$ .

#### 3,6',3'',4''''-Tetrakis(*N*-*tert*-butoxycarbonyl)-6''-chloro-6''-deoxyamikacin (3)

A mixture of **2** (500 mg), triphenylphosphine (200 mg), and carbon tetrachloride (0.3 ml) in pyridine (10 ml) was heated at 65°C for 30 minutes. Evaporation followed by column chromatography with chloroform-methanol (20:1 → 10:1) gave a solid of **3**, 219 mg (43%):  $[\alpha]_{\text{D}}^{20} + 38^\circ$  (*c* 1.7, MeOH).

*Anal* Calcd for  $\text{C}_{42}\text{H}_{74}\text{ClN}_5\text{O}_{20}$ :

C 50.22, H 7.43, Cl 3.53, N 6.97.

Found: C 50.25, H 7.18, Cl 3.20, N 6.73.

#### 6''-Chloro-6''-deoxyamikacin (4)

A solution of **3** (285 mg) in TFA (1 ml) was heated at 40°C for 30 minutes. Concentration gave a residue, that was dissolved in aqueous 5% sodium hydrogen carbonate (1 ml). The solution was poured into a column of CM-Sephadex C-25 (10 ml) and the product was eluted with aqueous 0.2 M ammonia to give a solid of **4**, 144 mg (79%):  $[\alpha]_{\text{D}}^{20} + 85^\circ$  (*c* 1.7,  $\text{H}_2\text{O}$ );  $^1\text{H}$  NMR (20%  $\text{ND}_3$  in  $\text{D}_2\text{O}$ )  $\delta$  5.05 (1H, d,  $J=3.7$  Hz, 1''-H), 5.28 (1H, d,  $J=4.0$  Hz, 1'-H).

*Anal* Calcd for  $\text{C}_{22}\text{H}_{42}\text{ClN}_5\text{O}_{12} \cdot 2\text{H}_2\text{O}$ :

C 41.28, H 6.93, Cl 5.53, N 10.94.

Found: C 41.62, H 7.04, Cl 5.48, N 10.74.

#### 3,6',3'',4''''-Tetrakis(*N*-*tert*-butoxycarbonyl)-6''-deoxy-6''-iodoamikacin (5)

To a solution of **2** (100 mg) in oxolane (3 ml) were added triphenylphosphine (57 mg), iodine (51 mg), and imidazole (30 mg), and the mixture was heated in a pressure tube at 65°C for 4 hours. TLC of the solution with  $\text{CHCl}_3$ -MeOH-aq 28%  $\text{NH}_3$  (5:1:0.1) gave spots of Rf 0.45 and 0.5 (trace) with disappearance of the spot (Rf 0.15) of **2**. Concentration gave a residue, that was dissolved in chloroform and the solution was washed with aqueous 5% sodium thiosulfate and water, dried ( $\text{Na}_2\text{SO}_4$ ), and concentrated. Column chromatography of the residue with  $\text{CHCl}_3$ -MeOH (1:0 → 20:1) gave a solid of **5**, 51.2 mg (47%):  $[\alpha]_{\text{D}}^{20} + 43^\circ$  (*c* 1.7, MeOH).

*Anal* Calcd for  $\text{C}_{42}\text{H}_{74}\text{IN}_5\text{O}_{20}$ :

C 46.03, H 6.81, I 11.58, N 6.39.

Found: C 46.29, H 6.62, I 11.76, N 6.84.

#### 6''-Deoxy-6''-iodoamikacin (6)

A solution of **5** (100 mg) in TFA (0.4 ml) was heated at 40°C for 30 minutes. Concentration gave a residue, that was dissolved in 0.1 M hydrochloric acid (1 ml) and again concentrated to give a solid of **6**, 73.5 mg as the hydrochloride.  $[\alpha]_{\text{D}}^{20} + 48^\circ$  (*c* 1.7,  $\text{H}_2\text{O}$ ). TLC of the solid with  $\text{CHCl}_3$ -BuOH-EtOH-aq 17%  $\text{NH}_3$  (2:4:7:7) gave a main spot at Rf 0.22, but attempted column chromatography with silica gel or resin degraded the product giving no pure sample of **6**. The product was unstable especially in an alkaline medium, but moderately stable in a neutral or acidic media.  $^1\text{H}$  NMR ( $\text{D}_2\text{O}$ -DCl, pD 3)  $\delta$  5.15 (1H, d,  $J=4$  Hz, 1''-H), 5.57 (1H, d,  $J=4$  Hz, 1'-H).

#### 3,6',3'',4''''-Tetrakis(*N*-*tert*-butoxycarbonyl)-3''-deoxyamikacin (8)

To a solution of **7**<sup>6)</sup> (358 mg) in DMF-water (1:1, 10.5 ml) were added *tert*-butyl *S*-(4,6-dimethylpyrimidin-2-yl)thiocarbonate<sup>8)</sup> (Boc-S, 1.4 g) and triethylamine (2 ml), and the mixture was heated at 70°C for 6 hours. Addition of aqueous 28% ammonia followed by concentration gave a residue, that was thoroughly washed with water and then with diethyl ether to give a solid of **8**, 444 mg (73%):  $[\alpha]_{\text{D}}^{20} + 98^\circ$  (*c* 0.9, MeOH).

*Anal* Calcd for  $\text{C}_{42}\text{H}_{75}\text{N}_5\text{O}_{20}$ :

C 52.00, H 7.79, N 7.21.

Found: C 51.67, H 7.93, N 7.23.

#### 3,6',3'',4''''-Tetrakis(*N*-*tert*-butoxycarbonyl)-6''-chloro-3',6''-dideoxyamikacin (9)

Compound **8** (500 mg) was treated in the same manner as described for **3** to give a solid of **9**, 242 mg (47%):  $[\alpha]_{\text{D}}^{21} + 60^\circ$  (*c* 1, MeOH).

*Anal* Calcd for  $\text{C}_{42}\text{H}_{74}\text{ClN}_5\text{O}_{19}$ :

C 51.03, H 7.55, Cl 3.59, N 7.09.

Found: C 50.77, H 7.66, Cl 3.70, N 7.34.

#### 6''-Chloro-3',6''-dideoxyamikacin (10)

Compound **9** (32.5 mg) was treated with TFA (0.3 ml) similarly as described for **4** to give a solid of **10**, 15.5 mg (72%):  $[\alpha]_{\text{D}}^{22} + 58^\circ$  (*c* 0.5,  $\text{H}_2\text{O}$ );  $^1\text{H}$  NMR (20%  $\text{ND}_3$  in  $\text{D}_2\text{O}$ )  $\delta$  5.05 (1H, d,  $J=4$  Hz, 1''-H), 5.19 (1H, d,  $J=4$  Hz, 1'-H).

*Anal* Calcd for  $\text{C}_{22}\text{H}_{42}\text{ClN}_5\text{O}_{11} \cdot \text{H}_2\text{CO}_3$ :

C 42.49, H 6.82, Cl 5.45, N 10.77.

Found: C 42.48, H 6.83, Cl 5.64, N 10.33.

3,6',3'',4'''-Tetrakis(*N*-benzyloxycarbonyl)-2',3'-dideoxymikacin (12)

To a solution **11**<sup>7)</sup> (monosulfate, 300 mg) and sodium carbonate (450 mg) in 1,4-dioxane-water (1:1, 8 ml) was added benzyl chloroformate (0.5 ml) at 0°C, and the mixture was kept for 1 hour at room temperature. After concentration, water was added and the resulting precipitates were filtered, washed with water and then diethyl ether, and dried to give a solid of **12**, 441 mg (87%):  $[\alpha]_D^{22} +42^\circ$  (*c* 0.7, pyridine).

*Anal Calcd for* C<sub>54</sub>H<sub>67</sub>N<sub>5</sub>O<sub>19</sub>·½H<sub>2</sub>O:

C 59.01, H 6.23, N 6.37.

Found: C 59.12, H 6.09, N 5.98.

3,6',3'',4'''-Tetrakis(*N*-benzyloxycarbonyl)-6''-chloro-2',3',6''-trideoxymikacin (13)

A mixture of **12** (200 mg), triphenylphosphine (90 mg) and carbon tetrachloride (0.1 ml) in pyridine (4 ml) was heated at 65°C for 30 minutes. TLC of the solution with CHCl<sub>3</sub>-MeOH-aq 28% NH<sub>3</sub> (5:1:0.1) gave a main spot at R<sub>f</sub> 0.55 with several minor faster-moving spots. MeOH (0.5 ml) was added and the solution was concentrated. Column chromatography of the residue with CHCl<sub>3</sub>-MeOH (1:0→50:1) gave a solid of **13**, 96.8 mg (47%):  $[\alpha]_D^{22} +49^\circ$  (*c* 0.5, pyridine).

*Anal Calcd for* C<sub>54</sub>H<sub>66</sub>ClN<sub>5</sub>O<sub>18</sub>·H<sub>2</sub>O:

C 57.57, H 6.08, Cl 3.15, N 6.22.

Found: C 57.80, H 6.01, Cl 3.26, N 5.90.

6''-Chloro-2',3',6''-trideoxymikacin (14)

A solution of **13** (53 mg) in a mixture of 1,4-dioxane-water-acetic acid (2:1.1:0.02, 3 ml) was hydrogenated with Pd-black under atmospheric pressure of hydrogen for 3 hours at room temperature. Concentration gave a residue, that was chromatographed on a column of CM-Sephadex C-25 (3 ml) with aqueous 0.2M ammonia to give a solid of **14**, 26.6 mg (76%):  $[\alpha]_D^{20} +73^\circ$  (*c* 1.1, pyridine); <sup>1</sup>H NMR (20% ND<sub>3</sub> in D<sub>2</sub>O) δ 5.06 (1H, d, *J*=4 Hz, 1''-H), 5.29 (1H, br s, 1'-H).

*Anal Calcd for* C<sub>22</sub>H<sub>42</sub>ClN<sub>5</sub>O<sub>10</sub>·½H<sub>2</sub>O·1½H<sub>2</sub>CO<sub>3</sub>:  
C 41.87, H 6.88, Cl 5.26, N 10.39.

Found: C 41.77, H 6.59, Cl 5.36, N 10.07.

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